



# BHARAT BORING WORKS

1-2, Jogani Industrial Estate, 541, Senapati Bapat Marg,  
P.o.box No.17008, Dadar (w), Mumbai - 400 028.

**Reconditioning of Components for DIESEL GENERATING SETS, MARINE ENGINES  
and all types of COMPRESSORS**

Sub.: OUR TARIFF RATE FOR RECONDITIONING OF VARIOUS ENGINE COMPONENTS

SR.	DESCRIPTIONS	QTY	YANMAR	DAIHATSU	SKL	MAN
1	Crankshaft crack checking by Magnetic Particle Test.	1 No.	6,500.00	6,500.00	7,500.00	7,500.00
	Crankshaft trueness checking and calibration.	1 No.	10,500.00	10,500.00	11,500.00	11,500.00
	Crankshaft hardness checking.	1 No.	3,250.00	3,250.00	3,750.00	3,750.00
	Crankshaft six Nos. Con. Pins full grinding and buffing to next under-size	1 No.	42,000.00	42,000.00	48,000.00	48,000.00
	Crankshaft seven Nos. Main Journals full grinding and buffing to next under-size.	1 No.	38,500.00	38,500.00	42,000.00	42,000.00
	Crankshaft bends removing and truing.	1 No.	20,500.00	20,500.00	22,000.00	22,000.00
	Crankshaft crack checking by Magnetic Particle Test after grinding in presence of Class.	1 No.	7,500.00	7,500.00	8,500.00	8,500.00
2	Con. Rods trueness checking, calibration and crack checking by Magnetic Particle Test at our Works.	1 No.	1,500.00	1,500.00	1,750.00	1,750.00
	Con. Rods caps facing, serration deeping, lapping, fitting by giving proper torque and housing boring to std. size at our Works.	1 No.	14,500.00	14,500.00	15,000.00	15,000.00
3	Bedplate crack checking by Magnetic Particle Test.	1 No.	8,500.00	8,500.00	9,500.00	9,500.00
	Bedplate main housing calibration and line checking.	1 No.	35,000.00	35,000.00	40,000.00	40,000.00
	Bedplate crack on serration on main housing metal locking and machining.	1 No.	60,000.00 each housing	60,000.00 each housing	65,000.00 each housing	65,000.00 each housing
	Bedplate seven Nos. main bearing caps facing, serration deeping and lapping.	1 No.	78,650.00	78,650.00	85,000.00	85,000.00
	Bedplate seven Nos. main bearing cap fitting in block by giving proper torque and housing line boring to std. size at our Works.	1 No.	95,000.00	95,000.00	95,000.00	95,000.00

Phone : 24220305 / 24222995 / 24229477 / 24313622 / 65804067. Fax : 91-22-24313624.  
E-mail : bbw@mtnl.net.in Website : www.bharatboringworks.com

**WE HAVE NO OTHER BRANCH**





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Sr. No.	Descriptions	Qty	YANMAR	Daihatsu	SKL	Man
4	Piston crowns inspection i.e crack checking by Magnetic Particle test and calibration at our works	1 No.	2,500.00	2,500.00	3,500.00	3,500.00
	Piston crown ring groove portion oversize machining as per your requirements	1 No.	10,000.00	10,000.00	18,000.00	18,000.00
5	Tail End Shafts crack checking by Magnetic Particle Test in way of bush area AFT / FWD and coupling area of Cross sections and Shaft O.D. calibration and AFT and FWD Bush I.D. calibration in presence of IRS Class at Hughes Dry Dock, Mbpt.	1 No.	17,500.00	17,500.00	20,000.00	20,000.00
6	Cylinder liners de-glazing and honing, damaged outside cooling water 'O' ring grooves rebuilding, machining and grooving.	1 No.	8,500.00	8,500.00	9,500.00	9,500.00

Thanking you,  
For **BHARAT BORING WORKS**

(Sudesh H Kotian)

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