



# BHARAT BORING WORKS

An ISO 9001:2015 CERTIFIED FIRM (DNV-GL Management System Certificate)



Reconditioning of DIESEL GENERATING SETS, MARINE ENGINES and all types of COMPRESSORS

Plot No. 1/150, Gala 'N', Tulsidas Khimji Building, Shrikant Hadkar Road, Cotton Green (W), Mumbai - 400 033.

GST NO. 27AADFB4678C2ZJ

SAC Code : 998717

## TARIFF RATES

### FOR RECONDITIONING OF VARIOUS ENGINE COMPONENTS

Sl. No.	DESCRIPTIONS	QTY.	YANMAR ENGINE	DAIHATSU ENGINE	SKL ENGINE	MAN ENGINE
			(Rates in Indian Rupees)	(Rates in Indian Rupees)	(Rates in Indian Rupees)	(Rates in Indian Rupees)
1.	Crankshaft crack checking by Magnetic Particle Test at our Works.	1 No.	12,500	12,500	12,500	12,500
	Crankshaft trueness checking and calibration at our Works.	1 No.	23,500	23,500	23,500	23,500
	Crankshaft hardness checking at our Works.	1 No.	11,500	11,500	11,500	11,500
	Crankshaft six Nos. Con. Pins full grinding and buffing to next under-size	1 No.	1,45,000	1,45,000	1,45,000	1,45,000
	Crankshaft seven Nos. Main Journals full grinding and buffing to next undersize.	1 No.	1,45,000	1,45,000	1,45,000	1,45,000
	Crankshaft bend removing and truing.	1 No.	1,25,000	1,25,000	1,25,000	1,25,000
2.	Con. Rod trueness checking, calibration and crack checking by Magnetic Particle Test at our Works.	1 No.	10,500	10,500	10,500	10,500
	Con. Rod caps facing, serration deeping, lapping, fitting by giving proper torque and housing boring to std. size at our Works.	1 No.	27,500	27,500	27,500	27,500
3.	Bedplate crack checking by Magnetic Particle Test at our Works.	1 No.	63,500	63,500	63,500	63,500
	Bedplate main housing calibration and line checking at our Works.	1 No.	1,25,000	1,25,000	1,25,000	1,25,000
	Bedplate seven Nos. main bearing caps facing, serration deeping and lapping.	1 No.	2,25,000	2,25,000	2,25,000	2,25,000
	Bedplate seven Nos. main bearing caps fitting in block by giving proper torque and housing line boring to std. size at our Works.	1 No.	2,75,000	2,75,000	2,75,000	2,75,000
4.	Piston crowns inspection i.e. crack checking by Magnetic Particle Test and calibration at our Works	1 No.	10,500	10,500	10,500	10,500
	Piston crown ring groove portion oversize machining as per requirements.	1 No.	27,500	27,500	27,500	27,500
5.	Tail End Shaft crack checking by Magnetic Particle Test in way of bush area AFT / FWD and coupling area of cross sections and Shaft O.D. calibration and AFT and FWD Bush I.D. calibration in presence of Class at Hughes Dry Dock, MBpt.	1 No.	1,25,000	1,25,000	1,25,000	1,25,000
6.	Cylintler Liner de-glazing and honing at our Works.	1 No.	18,500	18,500	18,500	18,500

For BHARAT BORING WORKS  
(PRASHAN H. KOTIAN)

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**WE HAVE NO OTHER BRANCH**