## 

**AN ISO 9001:2015 certified firm** *(DNV-GL Management System Certificate)*

**7, Madhani Industrial Estate, 542, Senapati Bapat Marg, Dadar (W), Mumbai – 400028.**

Works: D-222/45, TTC MIDC, SHIRONA, NERUL, **near mahanagar gas station (CNG),** NAVI MUMBAI - 400706

**Reconditioning of Diesel generating sets, marine Engines and all types of compressors.**

***GST NO. 27AADFB4678C2ZJ*** SAC Code: 998717

**tariff rateS**

**for reconditioning of VARIOUS ENGINE components**

|  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- |
| **Sl. No.** | **Descriptions** | **Qty.** | **Yanmar**  **engine** | **Daihatsu**  **engine** | **SKL**  **engine** | **Man engine** |
| (Rates in Indian Rupees) | (Rates in Indian Rupees) | (Rates in Indian Rupees) | (Rates in  Indian Rupees) |
| 1. | Crankshaft crack checking by Magnetic Particle Test at our Works. | 1 No. | 12,500 | 12,500 | 12,500 | 12,500 |
| Crankshaft trueness checking and calibration at our Works. | 1 No. | 23,500 | 23,500 | 23,500 | 23,500 |
| Crankshaft hardness checking at our Works. | 1 No. | 11,500 | 11,500 | 11,500 | 11,500 |
| Crankshaft six Nos. Con. Pins full grinding and buffing to next under-size | 1 No. | 1,45,000 | 1,45,000 | 1,45,000 | 1,45,000 |
| Crankshaft seven Nos. Main Journals full grinding and buffing to next undersize. | 1 No | 1,45,000 | 1,45,000 | 1,45,000 | 1,45,000 |
| Crankshaft bend removing and truing. | 1 No. | 1,25,000 | 1,25,000 | 1,25,000 | 1,25,000 |
| 2. | Con. Rod trueness checking, calibration and crack checking by Magnetic Particle Test at our Works. | 1 No. | 10,500 | 10,500 | 10,500 | 10,500 |
| Con. Rod caps facing, serration deeping, lapping, fitting by giving proper torque and housing boring to std. size at our Works. | 1 No. | 27,500 | 27,500 | 27,500 | 27,500 |
| 3. | Bedplate crack checking by Magnetic Particle Test at our Works. | 1 No. | 63,500 | 63,500 | 63,500 | 63,500 |
| Bedplate main housing calibration and line checking at our Works. | 1 No. | 1,25,000 | 1,25,000 | 1,25,000 | 1,25,000 |
| Bedplate seven Nos. main bearing caps facing, serration deeping and lapping. | 1 No. | 2,25,000 | 2,25,000 | 2,25,000 | 2,25,000 |
| Bedplate seven Nos. main bearing caps fitting in block by giving proper torque and housing line boring to std. size at our Works. | 1 No. | 2,75,000 | 2,75,000 | 2,75,000 | 2,75,000 |
| 4. | Piston crowns inspection i.e. crack checking by Magnetic Particle Test and calibration at our Works | 1 No. | 10,500 | 10,500 | 10,500 | 10,500 |
|  | Piston crown ring groove portion oversize machining as per requirements. | 1 No. | 27,500 | 27,500 | 27,500 | 27,500 |
| 5. | Tail End Shaft crack checking by Magnetic Particle Test in way of bush area AFT / FWD and coupling area of cross sections and Shaft O.D. calibration and AFT and FWD Bush I.D. calibration in presence of Class at Hughes Dry Dock, MBpt. | 1 No. | 1,25,000 | 1,25,000 | 1,25,000 | 1,25,000 |
| 6. | Cylinder Liner de-glazing and honing at our Works. | 1 No. | 18,500 | 18,500 | 18,500 | 18,500 |

For **Bharat Boring works**

(PRASHANT H. KOTIAN)

**Tel: 24220305**

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**WE HAVE NO OTHER BRANCH**